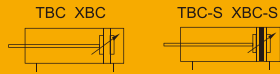


# TBC/XBC Series Standard Cylinder

## TBC/XBC Standard Cylinder



### Specifications

Bore Size (mm)	32	40	50	63	80	100	125	160
Acting type	Double Acting							
Working medium	Clean Air(40 μm filtration)							
Working pressure (MPa)	0.1~1.0							
Guaranteed pressure (MPa)	1.5							
Working temperature (°C)	-20~80(No freezing)							
Speed range (mm/s)	50~800						30~500	
Cushion type	Air Cushion							
Cushion stroke (mm)	25		24		30		28	
Mounting type	LB FA FB CA CB TC							
Port size ①	G1/8		G1/4		G3/8		G1/2	G3/4

① PT, NPT port size is optional.

### How to Order?

Series No.	Cushion Type	Type No.	Bore X	Stroke-	Adjustable Stroke	Magnet No.-	Seal Material	Mounting Type	Thread Type
	C: Air cushion		32	25	10	Blank: No magnet S: With magnet		Blank: No CA TCM	Blank: G P: PT T: NPT
TB: Round type barrel			40	50	20			CB IJ	
XB: Profile barrel			50	75	30			LB YJ	
			63	...	40			FA YCJ	
	Blank: Basic type		80		50		Blank: Standard material (NBR seal)	FB BJ	
	D: Double shaft type		100		75		V: VITON seal	TC FD	
	J: Double shaft and adjustable type		125 (Only TB is optional)		100		(The standard is VITON seal, if HNBR seal please apply for non-standard)	...	
			160 (Only TB is optional)						

Series No.	Cushion Type	Type No.	Bore X	Stroke-	Adjustable Stroke	Magnet No.-	Seal Material	Mounting Type	Thread Type
	C: Air cushion		32	25	25	Blank: No magnet S: With magnet			Blank: G P: PT T: NPT
TB: Round type barrel			40	50	50				
			50	75	75				
			63	...	...				
	T: Multi-position type		80						
			100						

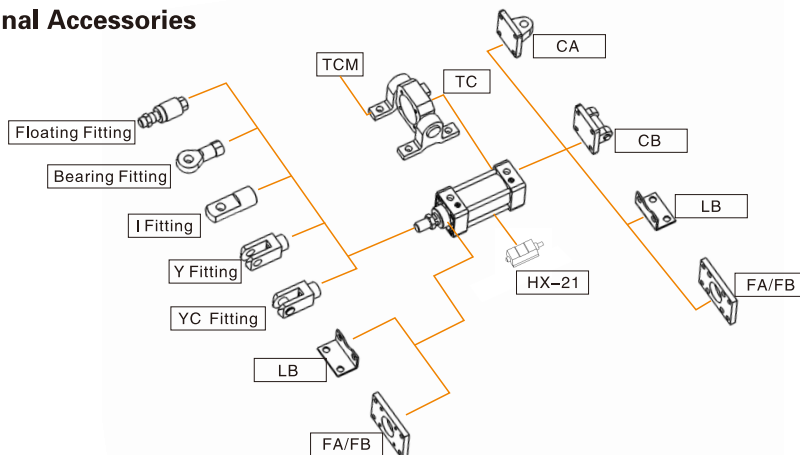
#### Order Example:

TBC series, bore 40mm, stroke 50mm, with magnet, seal material is standard material, CA mounting accessory.

EPR code is: TBC40X50-S-CA

Note: If cylinder with several different mounting accessories, please use this sequential coding: CA/CB/CR/LB/FA/FB/TC/IJ/YJ/BJ/FD(TC only available for TBC)

### Optional Accessories

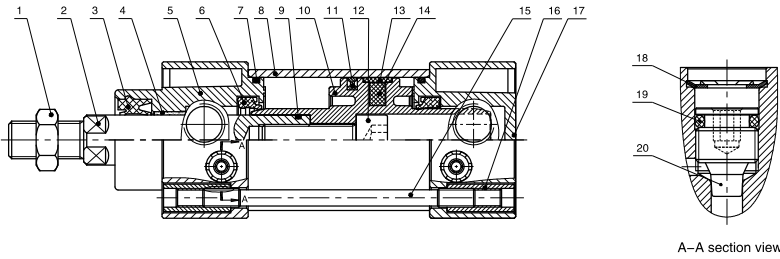


# TBC/XBC Series Standard Cylinder

## Stroke

Bore (mm)	Standard Stroke (mm)	Max. Stroke (mm)
32	25 50 75 80 100 125 150 160 175 200 250 300 350 400 450 500	1900
40	25 50 75 80 100 125 150 160 175 200 250 300 350 400 450 500 600 700 800	1900
50~160	25 50 75 80 100 125 150 160 175 200 250 300 350 400 450 500 600 700 800 900 1000	1900

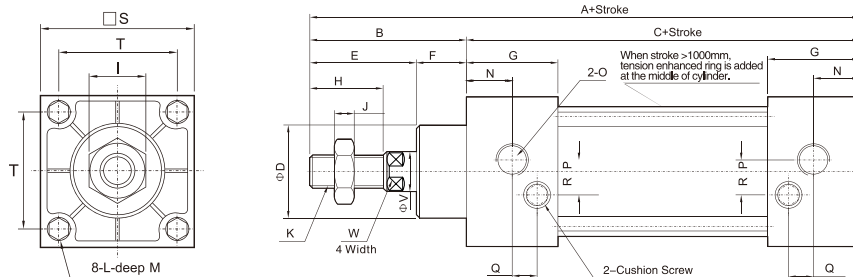
## Internal Structure



NO.	Part Name	Material
1	Nut	Carbon steel
2	Piston rod	S45C hard chrome carbon steel
3	Piston rod seal	TPU
4	Self lubricating bearing	Bronze powder
5	Head cover	Aluminum alloy
6	Cushion seal	NBR
7	O-ring	NBR
8	Barrel	Aluminum alloy
9	O-ring	NBR
10	Piston	Aluminum alloy
11	Piston seal	NBR
12	Screw	Carbon steel
13	Wear ring	PTFE
14	Magnet	Plastic
15	Tie rod	Carbon steel
16	Tie rod nut	Carbon steel
17	Rear cover	Aluminum alloy
18	Retainer ring	Spring steel
19	O-ring	NBR
20	Nut	Brass

## Main Dimension

TBC  $\Phi 32-\Phi 160$



Bore/Sign	A	B	C	D	E	F	G	H	I	J	K	L
32	140	47	93	26	32	15	27.5	22	17	6	M10X1.25	M6X1
40	142	49	93	32	34	15	27.5	24	17	7	M12X1.25	M6X1
50	150	57	93	38	42	15	27.5	32	23	8	M16X1.5	M6X1
63	153	57	96	38	42	15	27.5	32	23	8	M16X1.5	M8X1.25
80	182	75	107	46	54	21	33	40	26	10	M20X1.5	M10X1.5
100	188	75	113	46	54	21	33	40	26	10	M20X1.5	M10X1.5
125	218	88	130	52	68	20	38	54	41	13.5	M27X2.0	M12X1.75
160	254	113	141	62	88	25	38	72	55	18	M36X2.0	M16X2.0

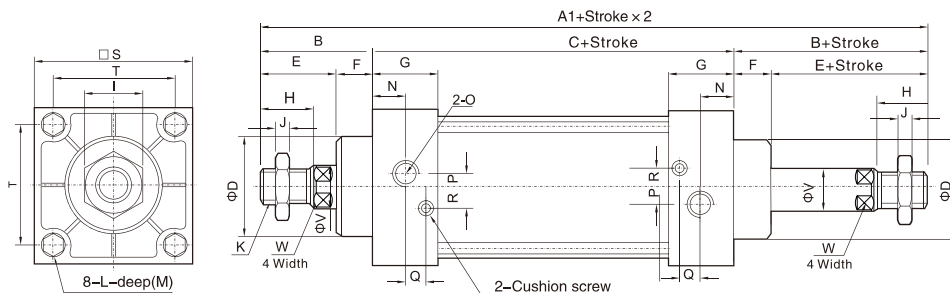
  

Bore/Sign	M	N	O	P	Q	R	S	T	V	W
32	13	14	1/8"	3.5	7	6.5	45	33	12	10
40	13	13.5	1/4"	5	5.5	8.5	50	37	16	14
50	13	14.5	1/4"	8.5	3	11	62	47	20	17
63	13	15	3/8"	7	5	9.5	75	56	20	17
80	15.5	16.5	3/8"	7	8	10	94	70	25	22
100	15.5	16.5	1/2"	7.5	8	13	112	84	25	22
125	19	19	1/2"	15	5	15	137.5	104	32	27
160	19.5	19	3/4"	15	6	15	173.5	134	40	36

# TBC/XBC Series Standard Cylinder

## Main Dimension

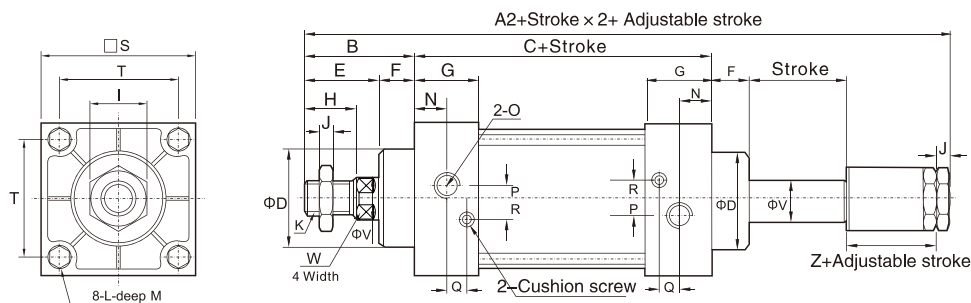
TBCD  $\Phi 32-\Phi 160$



Bore/Sign	A1	B	C	D	E	F	G	H	I	J	K	L
32	187	47	93	26	32	15	27.5	22	17	6	M10X1.25	M6X1
40	191	49	93	32	34	15	27.5	24	17	7	M12X1.25	M6X1
50	207	57	93	38	42	15	27.5	32	23	8	M16X1.5	M6X1
63	210	57	96	38	42	15	27.5	32	23	8	M16X1.5	M8X1.25
80	257	75	107	46	54	21	33	40	26	10	M20X1.5	M10X1.5
100	263	75	113	46	54	21	33	40	26	10	M20X1.5	M10X1.5
125	306	88	130	52	66	20	38	54	41	13.5	M27X2.0	M12X1.75
160	367	113	141	62	88	25	38	72	55	18	M36X2.0	M16X2.0
Bore/Sign	M	N	O	P	Q	R	S	T	V	W		
32	13	14	1/8"	3.5	7	6.5	45	33	12	10		
40	13	13.5	1/4"	5	5.5	8.5	50	37	16	14		
50	13	14.5	1/4"	8.5	3	11	62	47	20	17		
63	13	15	3/8"	7	5	9.5	75	56	20	17		
80	15.5	16.5	3/8"	7	8	10	94	70	25	22		
100	15.5	16.5	1/2"	7.5	8	13	112	84	25	22		
125	19	19	1/2"	15	5	15	137.5	104	32	27		
160	19.5	19	3/4"	15	6	15	173.5	134	40	36		

Note: 1. With magnet and no magnet, the dimensions are same.  
2. XBC series dimensions are same as TBC.

TBCJ  $\Phi 32-\Phi 160$

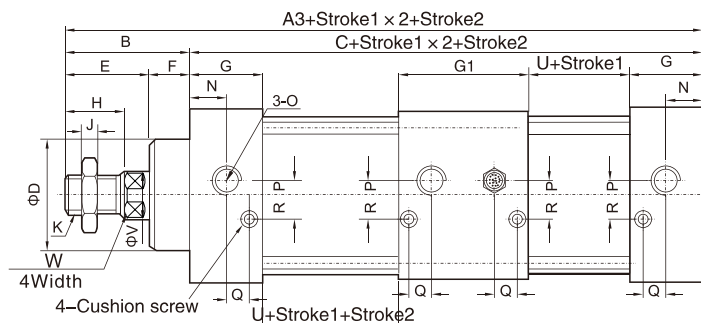
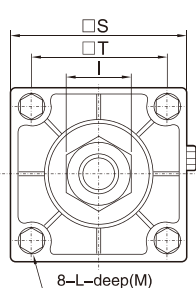


Bore/Sign	A2	B	C	D	E	F	G	H	I	J	K	L
32	182	47	93	26	32	15	27.5	22	17	6	M10X1.25	M6X1
40	185	49	93	32	34	15	27.5	24	17	7	M12X1.25	M6X1
50	196	57	93	38	42	15	27.5	32	23	8	M16X1.5	M6X1
63	199	57	96	38	42	15	27.5	32	23	8	M16X1.5	M8X1.25
80	242	75	107	46	54	21	33	40	26	10	M20X1.5	M10X1.5
100	248	75	113	46	54	21	33	40	26	10	M20X1.5	M10X1.5
125	286.5	88	130	52	68	20	38	54	41	13.5	M27X2.0	M12X1.75
160	337	113	141	62	88	25	38	72	55	18	M36X2.0	M16X2.0
Bore/Sign	M	N	O	P	Q	R	S	T	V	W	Z	
32	13	14	1/8"	3.5	7	6.5	45	33	12	10	21	
40	13	13.5	1/4"	5	5.5	8.5	50	37	16	14	21	
50	13	14.5	1/4"	8.5	3	11	62	47	20	17	23	
63	13	15	3/8"	7	5	9.5	75	56	20	17	23	
80	15.5	16.5	3/8"	7	8	10	94	70	25	22	29	
100	15.5	16.5	1/2"	7.5	8	13	112	84	25	22	29	
125	19	19	1/2"	15	5	15	137.5	104	32	27	35	
160	19.5	19	3/4"	15	6	15	173.5	134	40	36	40	

# TBC/XBC Series Standard Cylinder

## Main Dimension

TBCT  $\Phi 32-\Phi 100$



Bore/Sign	A3	B	C	D	E	F	G	G1	H	I	J	K	L
32	233	47	186	26	32	15	27.5	55	22	17	6	M10X1.25	M6X1
40	235	49	186	32	34	15	27.5	55	24	17	7	M12X1.25	M6X1
50	243	57	186	38	42	15	27.5	55	32	23	8	M16X1.5	M6X1
63	249	57	192	38	42	15	27.5	55	32	23	8	M16X1.5	M8X1.25
80	296	75	221	46	54	21	33	73	40	26	10	M20X1.5	M10X1.5
100	308	75	233	46	54	21	33	73	40	26	10	M20X1.5	M10X1.5
Bore/Sign	M	N	O	P	Q	R	S	T	V	U	W		
32	13	14	1/8"	3.5	7	6.5	45	33	12	38	10		
40	13	13.5	1/4"	5	5.5	8.5	50	37	16	38	14		
50	13	14.5	1/4"	8.5	3	11	62	47	20	38	17		
63	13	15	3/8"	7	5	9.5	75	56	20	41	17		
80	15.5	16.5	3/8"	7	8	10	94	70	25	41	22		
100	15.5	16.5	1/2"	7.5	8	13	112	84	25	47	22		

Note: 1. With magnet and no magnet, the dimensions are same. 2. XBC series dimensions are same as TBC.

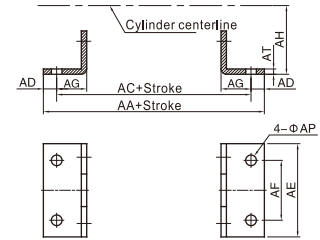
# TBC/XBC Series Standard Cylinder

## Dimension of Mounting Accessories

⊙LB



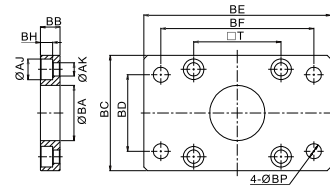
Bore/Sign	AA	AC	AD	AE	AF	AG	AH	AP	AT
FJ-TBC32LB	153	132	10.5	50	33	19.5	28	9	3
FJ-TBC40LB	169	140	14.5	57	36	23.5	30	12	3
FJ-TBC50LB	173	149	11.5	68	47	28.5	36.5	12	3
FJ-TBC63LB	184	158	13	80	56	32	41	12	3
FJ-TBC80LB	199	167	16	97	70	29	49	14	4
FJ-TBC100LB	209	173	18	112.5	84	30	57	14	4



⊙FA/FB



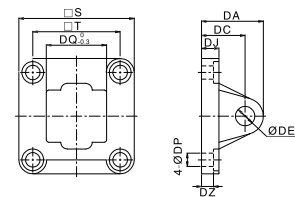
Bore/Sign	AJ	AK	BA	BB	BC	BD	BE	BF	BH	BP	T
FJ-TBC32FA	11	7	28.5	10	47	33	72	58	6.5	7	33
FJ-TBC40FA	11	7	32.5	10	52	36	84	70	6.5	7	37
FJ-TBC50FA	11	7	38.5	10	65	47	104	86	6.5	9	47
FJ-TBC63FA	14	9	38.5	12	73	56	115	98	8.5	9	56
FJ-TBC80FA	17	11	47.5	16	92	70	141	119	10.5	11	70
FJ-TBC100FA	17	11	47.5	16	113	84	160	138	10.5	11	84



⊙CA



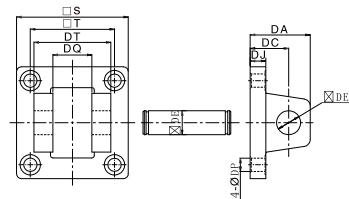
Bore/Sign	DA	DC	DE	DJ	DP	DQ	DZ	S	T
FJ-TBC32CA	48	34	12	10	7	16	5.5	44	33
FJ-TBC40CA	48.5	34	14	10.5	7	20	5.5	49.5	37
FJ-TBC50CA	48.5	33	14	10.5	7	20	6.5	62	47
FJ-TBC63CA	50	34	14	10.5	9	20	6.5	72	56
FJ-TBC80CA	66.5	48	20	13	11	32	10	92	70
FJ-TBC100CA	65.5	48.5	20	13	11	32	10	110	84



⊙CB



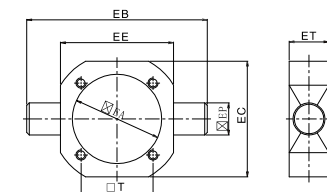
Bore/Sign	DA	DC	DE	DJ	DP	DQ	DT	S	T
FJ-TBC32CB	32.5	19.5	12	10	7	16.5	32.5	47	33
FJ-TBC40CB	32.5	19.5	14	10.5	7	20.5	44	50	37
FJ-TBC50CB	34	19	14	10.5	7	20.5	52	62	47
FJ-TBC63CB	34	22	14	10	9	20.5	52	72	56
FJ-TBC80CB	50	32	20	13	11	32.5	64	93	70
FJ-TBC100CB	51	32	20	13.5	11	32.5	64	110	84



⊙TC



Bore/Sign	EA	EB	EC	EE	EP	ET	T
FJ-TBC32TC	38	89	54	55	16	31	33
FJ-TBC40TC	46	116	65	63	25	30.5	37
FJ-TBC50TC	56	127	76	75	25	29	47
FJ-TBC63TC	69.5	140.5	90	88	25	31	56
FJ-TBC80TC	87.5	165	107	114	25	36	70
FJ-TBC100TC	107.5	181	131	132	25	41	84



⊙TCM



Bore/Sign	HA	HB	HD	HP	HT	HQ	HJ
FJ-TBC32TCM	110.5	80	16	12	13	21.5	51
FJ-TBC40/50/63TCM	111.5	80	25.5	12	10.5	21	50.5
FJ-TBC80/100TCM	110	85	25.5	14	15	20.5	71

